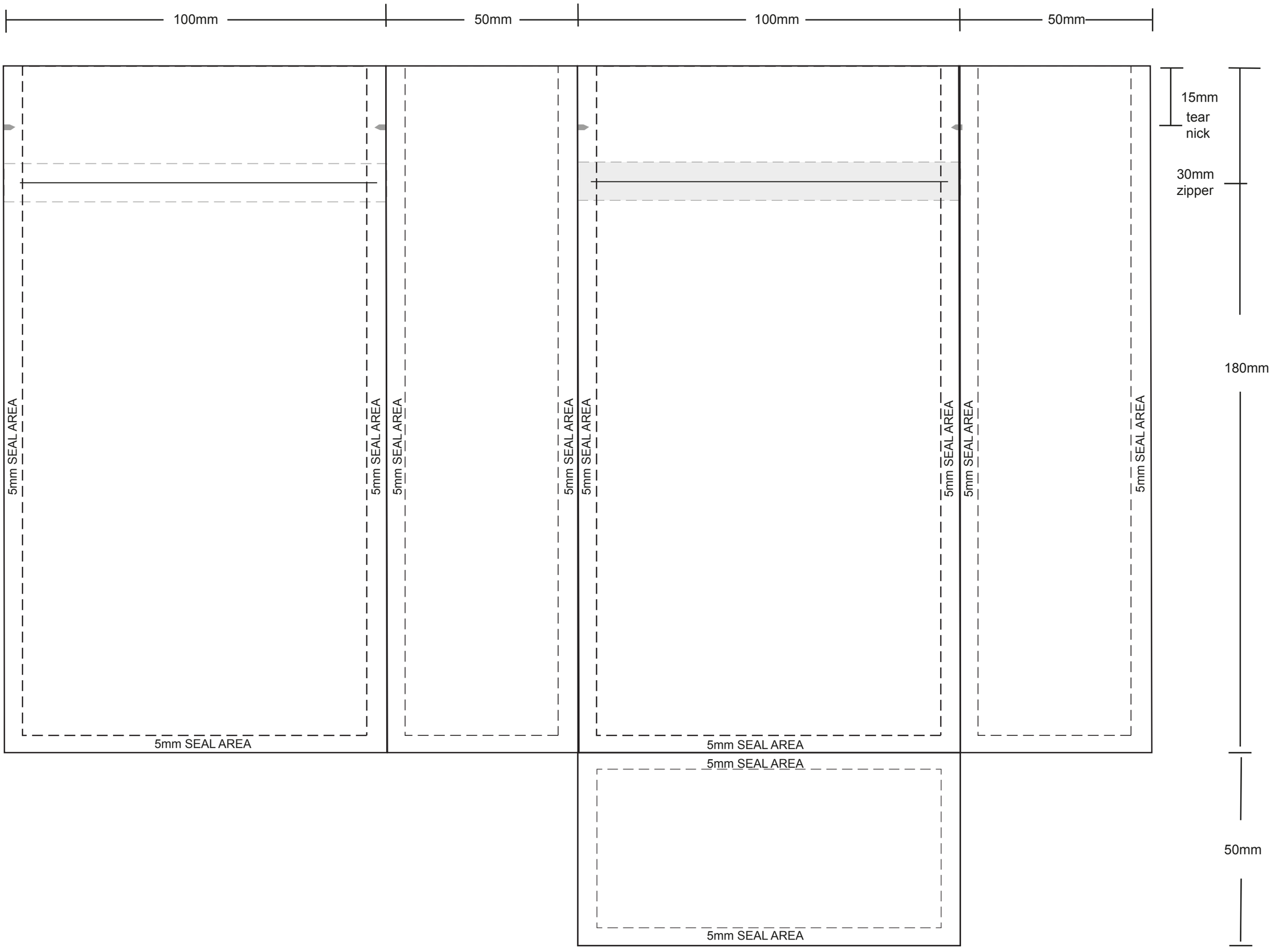Flat Bottom 100 x 180 + 50mm Gusset & Zip